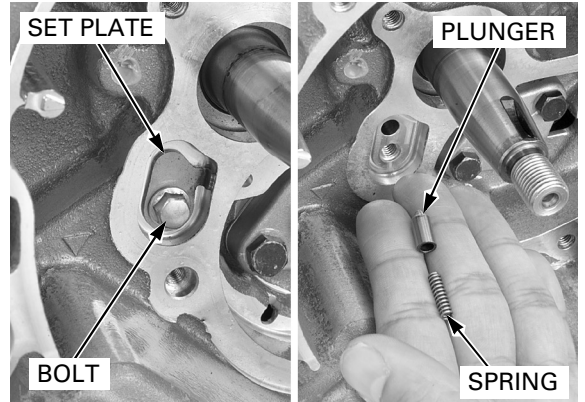


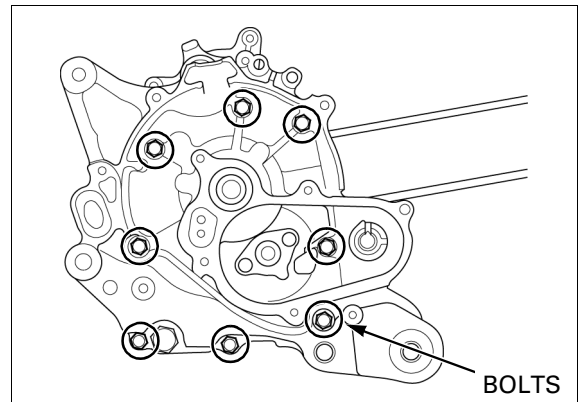
CRANKCASE SEPARATION

Refer to service information (page 14-3) for the parts which must be removed before separating the crankcase.

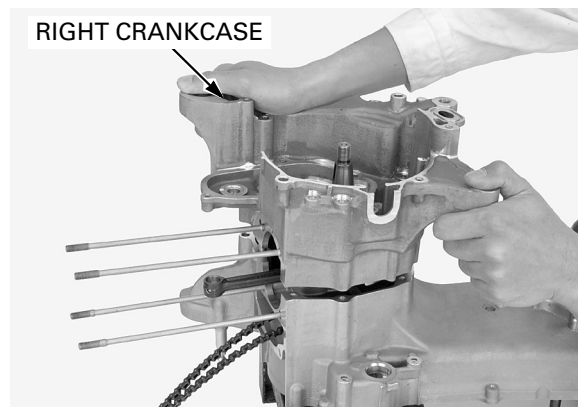
Remove the bolt, set plate, spring and plunger from the right crankcase.



Remove the crankcase bolts from the right crankcase.



Be careful not to damage the crankcase mating surface. Place the crankcase with the left crankcase facing down and separate the left and right crankcase.



Remove the dowel pins from the left crankcase.

