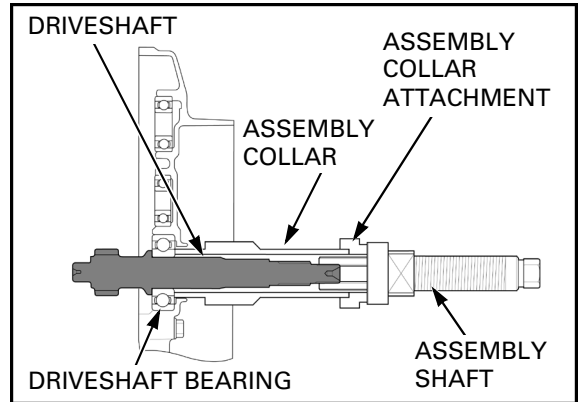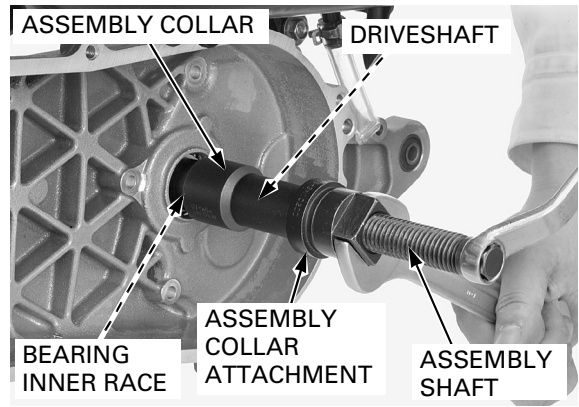Install the driveshaft into the bearing.
Position the assembly collar on the driveshaft bearing inner race and pull the drive shaft into the bearing until it is fully seated.

TOOLS:

Assembly shaft	**07965-1660200**
Assembly collar	**07965-GM00100**
Assembly collar attachment	**07965-GM00200**

Apply engine oil to a new driveshaft oil seal lip.

Do not insert the oil seal too far. Install the driveshaft oil seal with its marked side facing up until it is flush with the left crankcase, using the special tools.

TOOLS:

Assembly shaft	**07965-1660200**
Assembly collar	**07965-GM00100**
Assembly collar attachment	**07965-GM00200**