

Clean any oil and grease from the pulley face.

Install the movable driven face onto the driven face. Install the guide rollers and guide pins.

Apply 2.0 – 2.5 g of grease (Shell ALVANIA R3 or IDEMITSU AUTOREX B or SHIN-NIHON POWER-NOC WB3 or equivalent) to each guide groove.

Install the seal collar to the driven pulley.