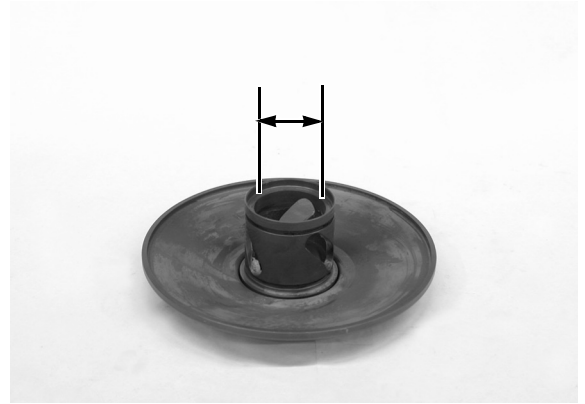


## MOVABLE DRIVEN FACE

Check the movable driven face for scratches, scoring or damage.  
Check the guide grooves for stepped wear or damage.

Measure the movable driven face I.D.

**SERVICE LIMIT: 34.06 mm (1.341 in)**



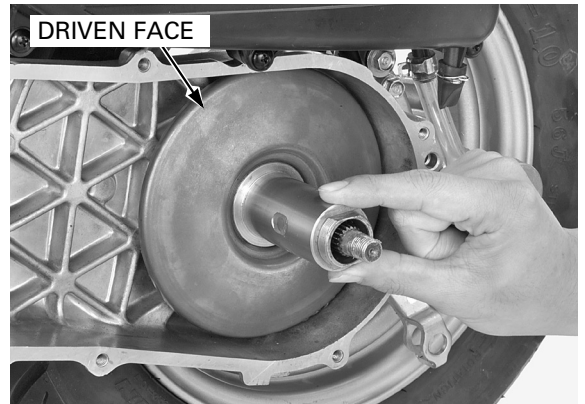
## DRIVEN FACE BEARING INSPECTION

Also check that the bearing outer race fits tightly in the driven face.

Install the driven face to the driveshaft.

Turn the driven face with your finger. The bearing should turn smoothly and quietly.

Replace the bearings if they do not turn smoothly, quietly, or if they fit loosely on the driven face (page 11-17).

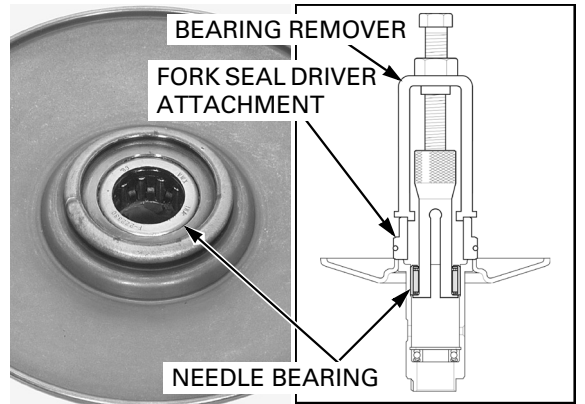


## DRIVEN FACE BEARING REPLACEMENT

Remove the driven face needle bearing using the special tools.

### TOOLS:

<b>Bearing remover, 20 mm</b>	<b>07931-MA70000</b>
<b>Fork seal driver attachment</b>	<b>07747-0010400</b>



Remove the snap ring and drive the ball bearing out of the driven face.

