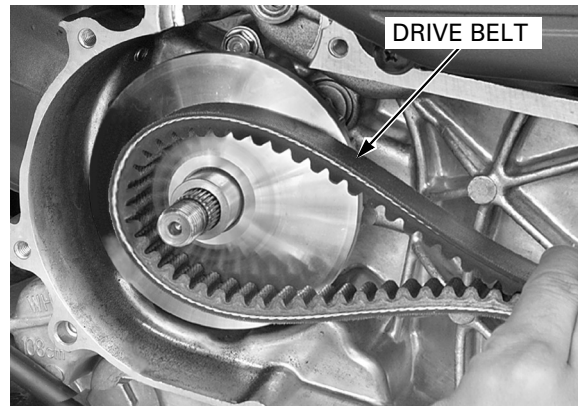
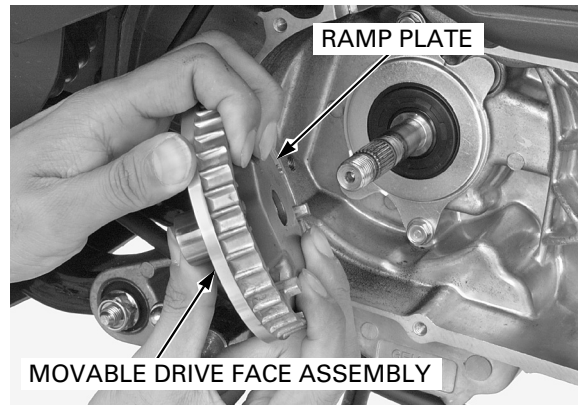


Slide the drive belt off from the drive pulley boss by squeezing the drive belt.



Remove the movable drive face assembly while holding the back of the face (ramp plate) and drive face boss.



DISASSEMBLY/ASSEMBLY

Remove the following:

- Drive face boss
- Ramp plate
- Slide pieces
- Weight rollers

Assembly is in the reverse order of disassembly.

- Clean any oil and grease from the weight rollers and movable drive face.

