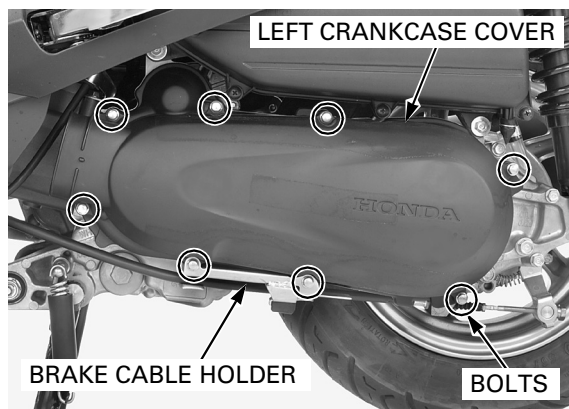


DRIVE PULLEY/DRIVEN PULLEY/CLUTCH

Install the left crankcase cover onto the left crankcase by aligning the dowel pins with the holes.

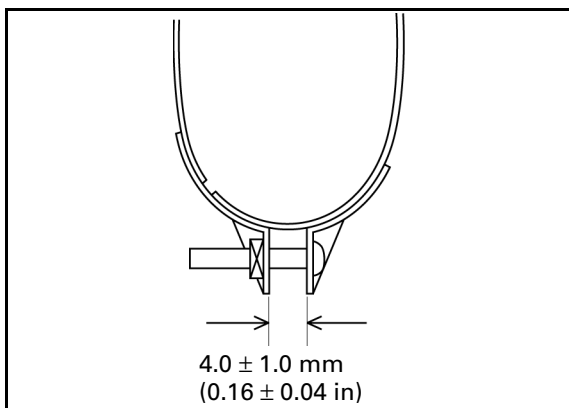
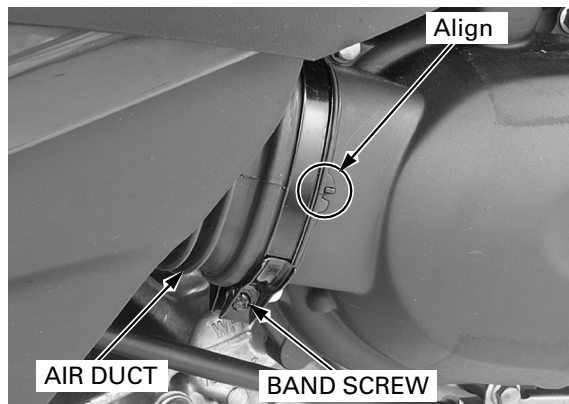
Install the brake cable holder, left crankcase cover bolts and tighten the bolts in a crisscross pattern in two or three steps.



Connect the air duct to the left crankcase cover by aligning the air duct cut-off with the left crankcase cover tab.

Tighten the band screw.

- Tighten the air duct band screw until the clearance between the screw and band end is 4.0 ± 1.0 mm (0.16 ± 0.04 in)



DRIVE BELT

REMOVAL/INSTALLATION

- The drive belt can be serviced with the engine installed in the frame.

Remove the following:

- Drive pulley face (page 11-8)
- Clutch/driven pulley (page 11-13)

Remove the drive belt and replace it if necessary.

Install the following:

- Clutch/driven pulley (page 11-21)
- Drive pulley face (page 11-11)
- Left crankcase cover (page 11-5)

