

Apply engine oil to the piston pin.

Install the piston with the "IN" mark facing the intake side.

*Be careful not to let the piston pin clips fall into the opening of the crankcase.*

Install the piston pin and new pin clips.

- Make sure the piston pin clips are seated securely.
- Do not align the piston pin clip end gap with the piston cut-out.

Install the cylinder (page 10-5).

