

## CYLINDER/PISTON

### INSTALLATION

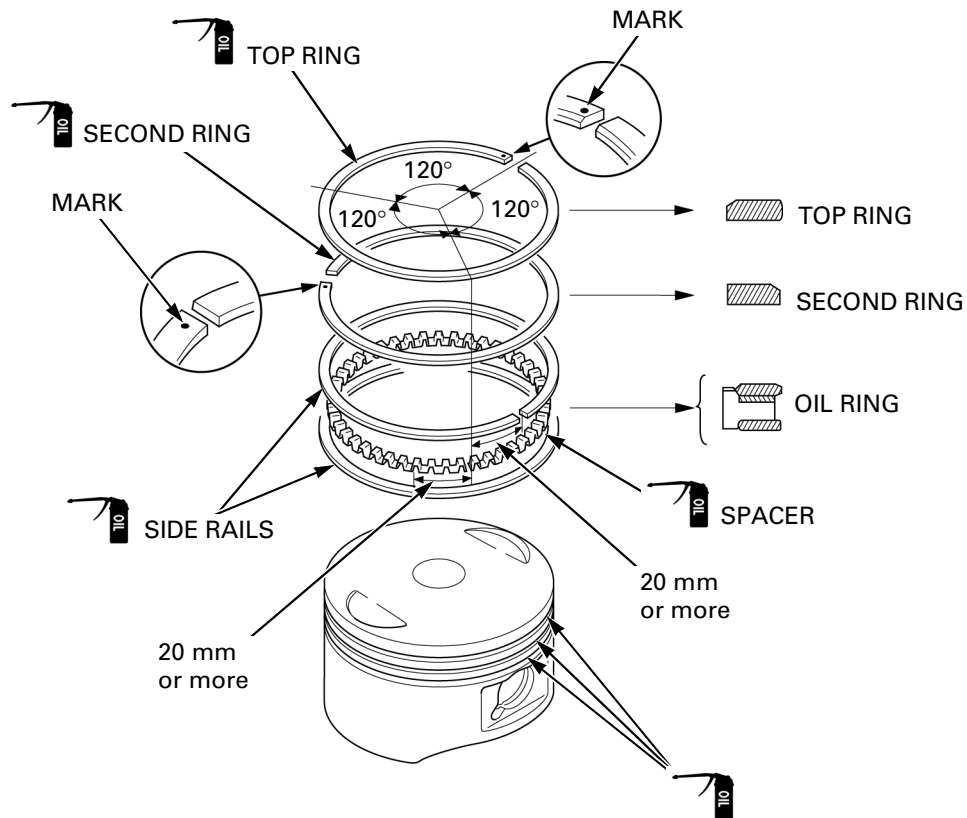
Apply engine oil to the rings and ring grooves.

Carefully install the piston rings into the piston ring grooves with the markings facing up.

- Do not confuse the top and second rings.
- To install the oil ring, install the spacer first, then install the side rails.
- Install the piston rings with the marking facing up.

Stagger the piston ring end gaps 120 degrees apart from each other.

Stagger the side rail end gaps as shown.



Apply engine oil to the connecting rod small end hole.

