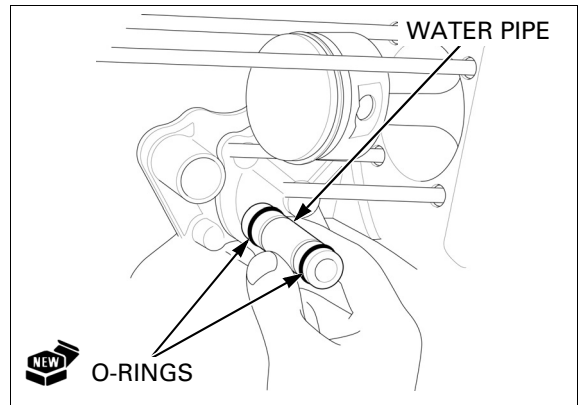


CYLINDER/PISTON

Install the new O-rings into the grooves of the water pipe.

Insert the water pipe into the water pump/stator base.

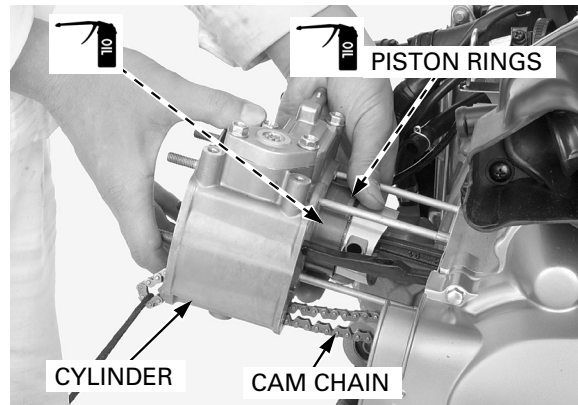


Apply engine oil to the cylinder and piston sliding surface.

Apply engine oil to the piston rings.

Attach a piece of wire to the cam chain to prevent it from falling into the crankcase.

Install the cylinder over the piston while compressing the piston ring with your finger.



Slide the water pipe into the cylinder.

Set the clips to the water pipe as shown.

Install the cylinder head (page 9-21).

