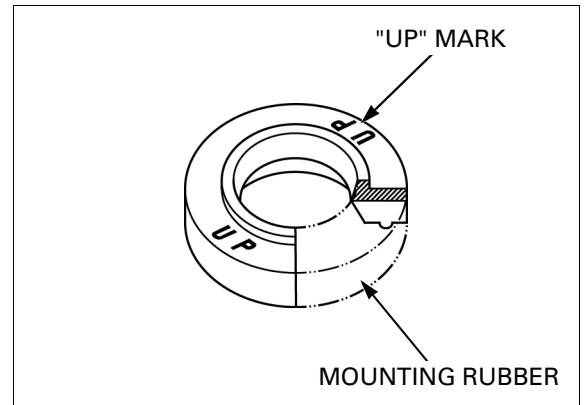


Install the mounting rubber with its "UP" mark facing up.



Install the cylinder head cover onto the cylinder head.

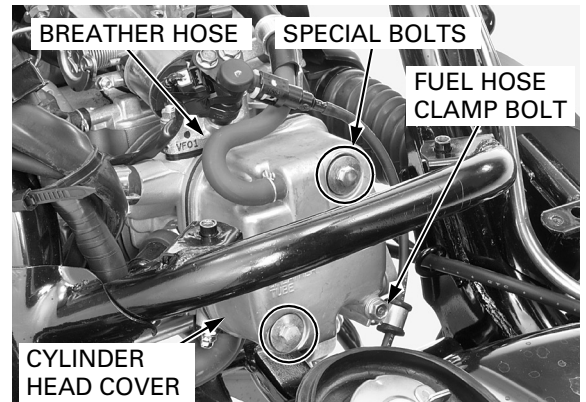
Install the special bolts and tighten them to the specified torque.

TORQUE: 12 N·m (1.2 kgf·m, 9 lbf·ft)

Connect the crankcase breather hose.
Set the fuel hose clamp and tighten the bolt.

Install the following:

- Front body cover (page 3-9)
- Luggage box (page 3-8)
- Grab rail/carrier (page 3-8)
- Side body cover (page 3-4)



CAMSHAFT/CYLINDER HEAD

CAM SHAFT HOLDER/CYLINDER HEAD REMOVAL

NOTICE

- If performing the cylinder head service without disconnecting the O₂ sensor cap, cover the cap to prevent it from being contaminated by the oil.
- Once the camshaft holder is removed, the cylinder head gasket must be replaced with new one.

Drain the coolant (page 7-8).

Drain the engine oil (page 4-11).

Remove the following:

- Engine (page 8-4)
- Exhaust pipe/muffler (page 3-13)
- Cylinder head cover (page 9-6)
- Throttle body (page 6-41)
- Intake pipe (page 6-56)

Disconnect the following:

- O₂ sensor connector (page 6-54)
- ECT sensor 3P (Gray) connector
- Water hose

