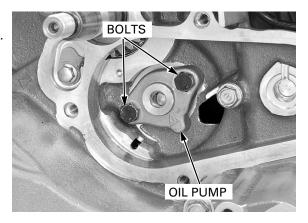
## **OIL PUMP**

## **REMOVAL**

· When removing the oil pump, do not allow dust or dirt to enter the engine.

Remove the stator base/water pump (page 7-15).

Remove the oil pump mounting bolts and oil pump.



## **DISASSEMBLY/ASSEMBLY**

Remove the following:

- Dowel pins
- Oil pump plate screw
- Pump plate
- Outer rotorInner rotor Outer rotor

the inner rotor and outer rotor.

Apply engine oil to Assembly is in the reverse order of disassembly.

TORQUE: Oil pump plate screw 3 N·m (0.31kgf·m, 2.2 lbf·ft)

