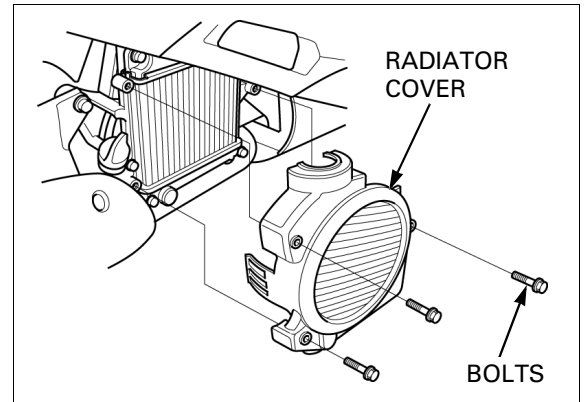


RADIATOR COVER

REMOVAL/INSTALLATION

Remove the three bolts and radiator cover, being careful not to damage the fins.

Installation is in the reverse order of removal.



EXHAUST PIPE/MUFFLER

REMOVAL/INSTALLATION

Remove the exhaust pipe joint nuts.

Remove the muffler mounting bolts and exhaust pipe/muffler.

Replace the exhaust pipe gasket with a new one.

Align the exhaust pipe flange with the stud bolts and install the joint nuts, but do not tighten yet.

Install the mounting bolts, but do not tighten yet.

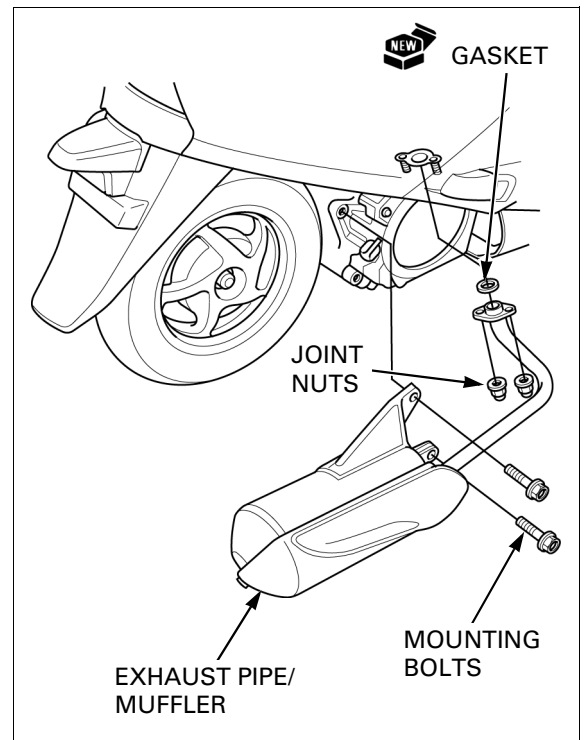
Tighten the joint nuts to the specified torque.

TORQUE: 14 N·m (1.4 kgf·m, 10 lbf·ft)

Tighten the mounting bolts to the specified torque.

TORQUE: 59 N·m (6.0 kgf·m, 44 lbf·ft)

After installation, make sure the exhaust system does not leak.



STUD BOLT REPLACEMENT

Remove the exhaust pipe/muffler (page 3-13).

Thread two nuts onto the stud and tighten them together, and use wrench on them to turn the stud bolt out.

Install new stud bolts into the cylinder head and tighten them until incomplete thread embed.

After installation, check that the length from the bolt head to the cylinder head surface is within specification.

SPECIFIED LENGTH: 11 – 13 mm (0.4 – 0.5 in)

Install the exhaust pipe/muffler (page 3-13).

