

## CRANKSHAFT

### REMOVAL

Separate the crankcase halves (page 11-3).

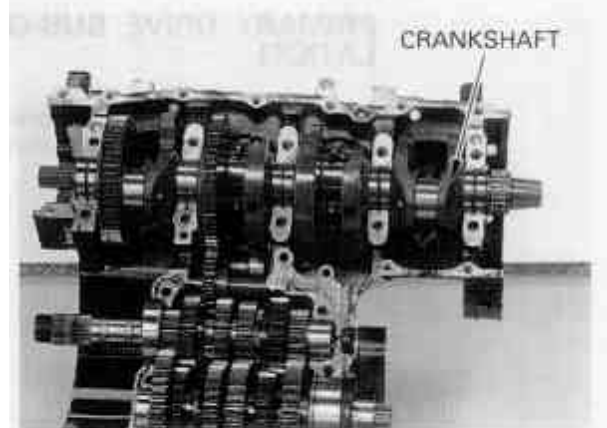
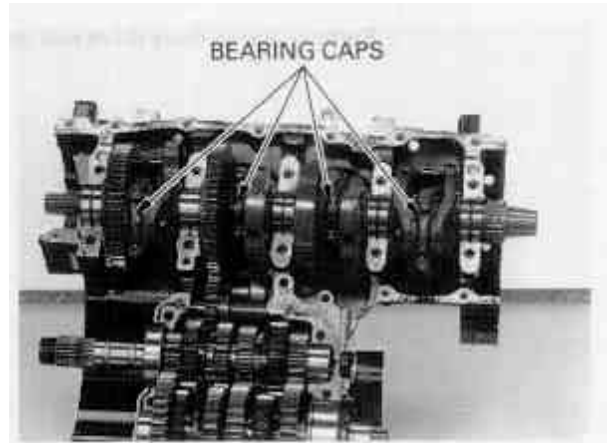
Remove the connecting rod bearing cap nuts and bearing caps.

### CAUTION:

*Before removal, position all the pistons at TDC (Top Dead Center) to prevent damaging the crankpin with the connecting rod bolt threads.*

Remove the crankshaft.

Remove the main journal bearings from both the crankcases.



### PRIMARY DRIVE SUB-GEAR REMOVAL

Remove the special snap ring, washer and friction spring.

