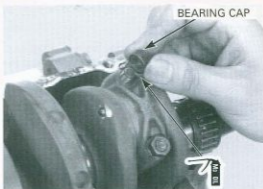


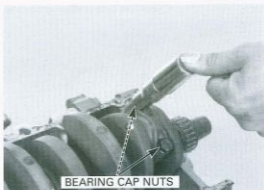
Apply molybdenum oil solution to the crankpin bearing sliding surfaces on the bearing caps. Install the bearing caps by aligning the I.D. code on the connecting rod and bearing cap. Be sure each part is installed in its original position, as noted during removal.



Apply oil to the bearing cap nut threads and seating surfaces and install the cap nuts. Tighten the nut in 2 or 3 steps and torque them.

TORQUE: 34 N·m (3.5 kgf·m, 25 lbf·ft)

Assemble the crankcase halves (page 11-12).

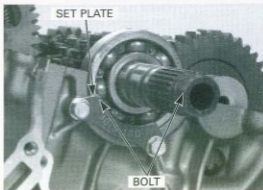


TRANSMISSION

REMOVAL/DISASSEMBLY

Separate the crankcase halves (page 11-3).

Remove the bolts and bearing set plate.
Remove the mainshaft and countershaft assemblies.



Remove the mainshaft and countershaft assemblies.

