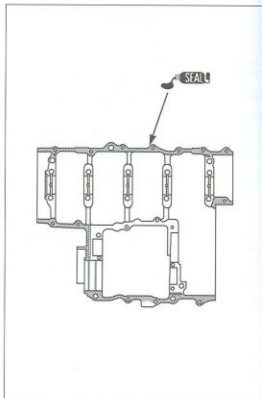


CRANKCASE COMBINATION

Apply a light, but thorough, coating of liquid sealant to the crankcase mating surface except to the main bearing journal bolt (lower crankcase bolt, 8 mm) area and the oil passage area as shown.



Install the three dowel pins.
Install oil orifices aligning their cut-out with the groove in the upper crankcase.

