

NOTICE

Install the piston/connecting rod assembly with the piston "IN" mark facing to the intake side.

- While installing the piston, be careful not to damage the top surface of the cylinder, especially around the cylinder bore.
- Be careful not to damage the cylinder sleeve and crankpin with the connecting rod bolt threads.

Use the handle of a plastic hammer to tap the piston into the cylinder.

Apply molybdenum oil solution to the crankpin bearing surfaces.

Install the bearing cap.

Make sure the ring compressor tool sits flush with the top surface of the cylinder.

Insure that the marks on the caps are aligned with the marks on the connecting rods.

Apply oil to the connecting rod nut threads and seating surfaces.

Install the connecting rod nuts and tighten the nuts gradually and alternately, then tighten them to the specified torque.

TORQUE: 34 N·m (3.5 kgf·m, 25 lbf·ft)

