

NOTE

- Always replace the oil seal with a new one.
- Coat the new oil seal with the recommended fork oil and install it with the mark facing up.
- After assembling the fork legs, install each fork leg into the lower fork bridge first, then torque the fork cap.

Requisite service

- Fork disassembly (page 10-10)
- Fork installation (page 10-8)

Procedure		Qty	Remarks
Assembly Order			
(1)	Rebound spring	1	
(2)	Fork piston ring	1	Replace with a new one if it was removed from the piston.
(3)	Fork piston assembly	1	Insert into the fork tube.
(4)	Oil lock piece	1	Insert onto the piston.
(5)	Fork tube bushing	1	Replace with a new one if it was removed from the fork tube.
(6)	Fork tube	1	
(7)	Sealing washer	1	
(8)	Fork socket bolt	1	If the socket bolt turns together with the fork piston, temporarily install the fork spring, spacer and fork cap, then tighten the socket bolt.
(9)	Slider bushing	1	
(10)	Back up ring	1	
(11)	Oil seal	1	<ul style="list-style-type: none"> • Wrap vinyl tape around the fork tube top end to avoid damaging the oil seal during installation. • Use fork seal driver (07947-KA50100) and attachment (07947-KF00100) for fork seal installation.
(12)	Stopper ring	1	
(13)	Dust seal	1	After installing, compress the fork tube fully and pour the specified amount of fork fluid (page 1-11) into the fork tube.
(14)	Fork spring	1	Wipe all oil off the spring thoroughly using a clean lint free cloth and install with tightly wound coil end facing down.
(15)	Spring seat	1	
(16)	Spacer	1	
(17)	O-ring	1	Apply oil to the new O-ring.
(18)	Fork cap	1	CAUTION <ul style="list-style-type: none"> • Be careful not to cross-thread the fork cap. • Screw in the cap, but do not tighten yet.