

### Requisite Service

- Crankshaft, connecting rod installation (page 9-16)
- Transmission removal/installation (page 9-6)

| Procedure |                             | Qty | Remarks                                |
|-----------|-----------------------------|-----|--|
| (1)       | Dowel pin                   | 3   | Crankcase installation (see next page) |
| (2)       | Lower crankcase             | 1   |  |
| (3)       | Lower crankcase bolt (8 mm) | 11  |  |
| (4)       | Lower crankcase bolt (6 mm) | 15  |  |
| (5)       | Upper crankcase bolt (8 mm) | 1   |  |
| (6)       | Upper crankcase bolt (7 mm) | 2   |  |
| (7)       | Upper crankcase bolt (6 mm) | 1   |  |
| (8)       | Sealing washer              | 1   |  |
| (9)       | Sealing bolt                | 1   |  |
| (10)      | Pulse rotor                 | 1   |  |
| (11)      | Pulse rotor bolt            | 1   |  |