

# 10. ALTERNATOR/STARTER CLUTCH

SERVICE INFORMATION	10-1	FLYWHEEL REMOVAL	10-4
TROUBLESHOOTING	10-1	STARTER CLUTCH	10-5
ALTERNATOR COVER REMOVAL	10-2	FLYWHEEL INSTALLATION	10-8
STATOR	10-3	ALTERNATOR COVER INSTALLATION	10-9

## SERVICE INFORMATION

### GENERAL

- This section covers service of the alternator, flywheel and starter clutch. All service can be done with the engine installed in the frame.
- Refer to section 16 for alternator stator inspection.

### SPECIFICATIONS

Unit: mm (in)

ITEM	STANDARD	SERVICE LIMIT
Starter driven gear O.D.	51.699 – 51.718 (2.0354 – 2.0361)	51.684 (2.0348)

10

### TORQUE VALUES

Flywheel flange bolt	103 N·m (10.5 kgf·m , 76 lbf·ft)	Apply oil to the threads
Stator mounting socket bolt	12 N·m (1.2 kgf·m , 9 lbf·ft)	
Alternator wire clamp socket bolt	10 N·m (1.0 kgf·m , 7 lbf·ft)	
Starter clutch outer socket bolt	16 N·m (1.6 kgf·m , 12 lbf·ft)	Apply a locking agent to the threads

### TOOLS

Flywheel holder	07725-0040000
Rotor puller	07733-0020001

## TROUBLESHOOTING

### Engine does not turn

- Faulty starter clutch
- Damaged idle gear/shaft