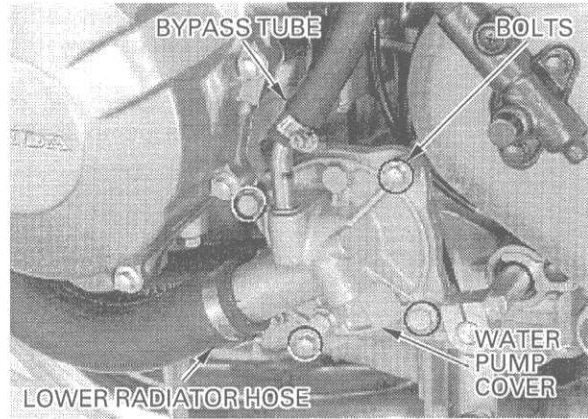


REMOVAL

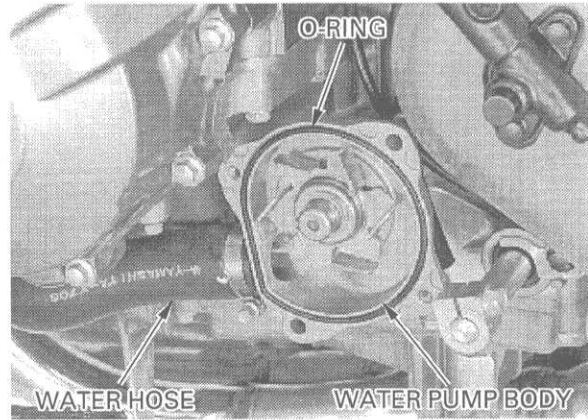
Drain the coolant (page 6-5).

Disconnect the lower radiator hose and bypass tube from the water pump cover.

Remove the two flange bolts, two SH bolts and water pump cover.



Remove the O-ring from the water pump body.
Remove the water hose from the water pump body.
Remove the water pump body from the crankcase.



INSTALLATION

