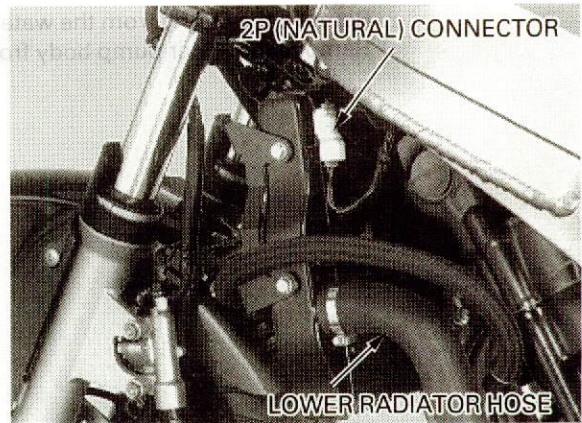


Connect the fan motor sub-harness 2P (Natural) connector.  
Connect the lower radiator hose.

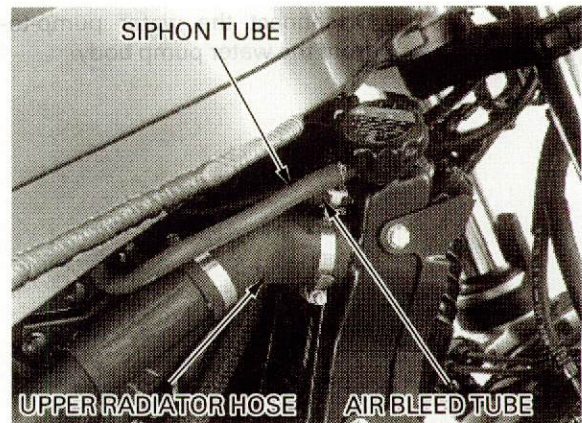


Connect the upper radiator hose.  
Connect the siphon tube and air bleed tube to the radiator.

Install the oil cooler onto the brackets, install and tighten the mounting bolts (page 4-14).

Fill the system with recommended coolant (page 6-5).

Install the radiator grill (page 2-4).



## **WATER PUMP**

### **MECHANICAL SEAL INSPECTION**

Inspect the inspection hole for signs of coolant leakage.

If there is leakage, the mechanical seal is defective and replace the water pump as an assembly.



### **REMOVAL**

Drain the coolant (page 6-4).

Disconnect the lower radiator hose and bypass tube from the water pump cover.  
Remove the four flange bolts and water pump cover.

