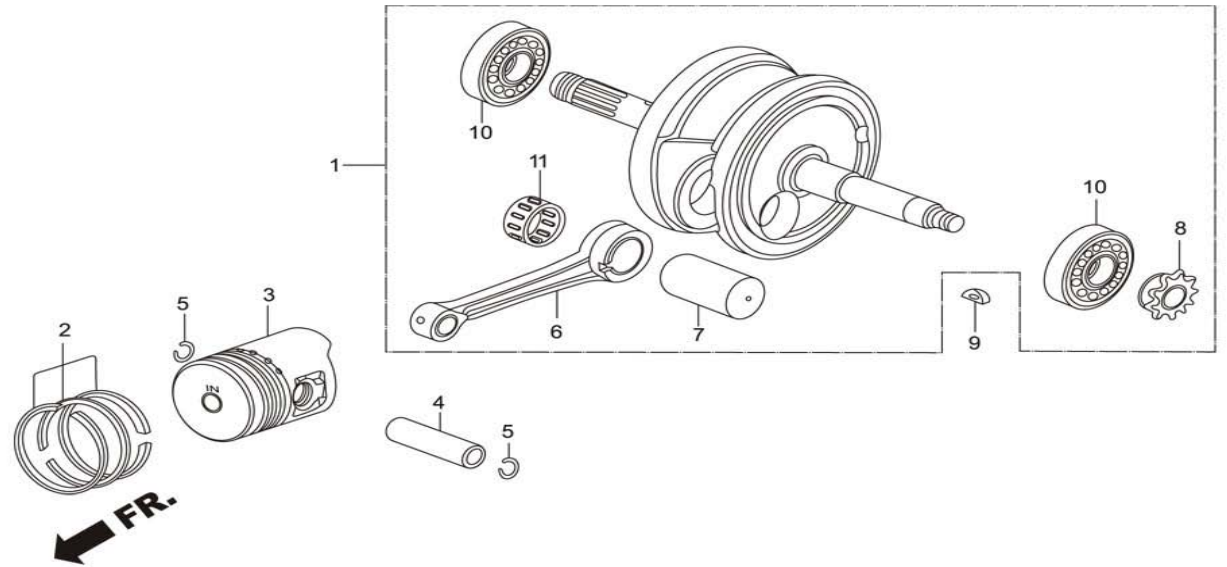


E-9

CRANKSHAFT/PISTON



Service Item	F.R.T.
* CRANK SHAFT COMP.,	4.0
* RING SET, PISTON	1.3
* PISTON	--
* PIN, PISTON	1.2
* ROD, CONNECTING (ACTUAL TIME)	--
(INC. RELATIVE PART)	--
* BEARING, RADIAL BALL, 6304	4.2
(ADD 0.2 FOR EACH)	--

BOM Of Group Number: E-9Model :: CD Deluxe (New)

Crank Pin CODE (Colour) Connecting rod code		1	2	3	4	5
		-0.001 +0.001 (Green)	+0.001 +0.003 (Yellow)	+0.003 +0.005 (White)	+0.005 +0.007 (Blue)	+0.007 +0.009 (Brown)
a	-0.001 -0.003	91102- GF6-003 Blue		91103- GF6-003 White		
A	+0.001 -0.001		91102- GF6-003 Blue		91103- GF6-003 White	
B	+0.003 +0.001	91101- GF6-003 Red		91102- GF6-003 Blue		91103- GF6-003 White
C	+0.005 +0.003		91101- GF6-003 Red		91102- GF6-003 Blue	
D	+0.007 +0.005			91101- GF6-003 Red		91102- GF6-003 Blue
E	+0.009 +0.007				91101- GF6-003 Red	
F	+0.011 +0.009					91101- GF6-003 Red